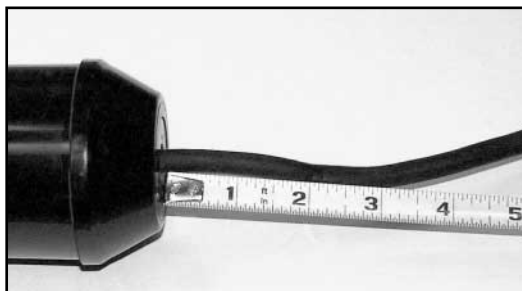# Float Collar Instruction Guide

Float Collar Installation

Step 1: Marking Float Cord Tether Length

Using the manufacturers instructions provided with your floats, determine the proper float cord tether length, and mark the position on the cord.

Marking Float Cord Tether Length

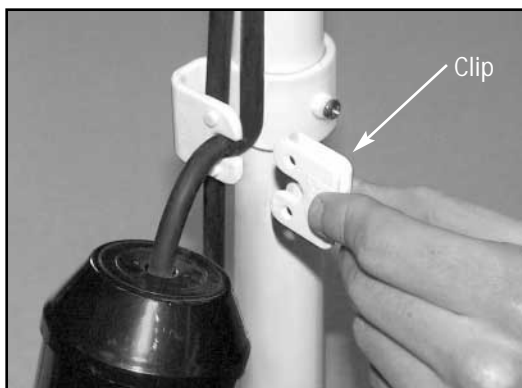### Step 2: Attaching Float Collar to Float

Insert the marked portion of the float cord into the slot in the float collar, and slide the clip onto the collar. The clip is secured by two retaining pegs molded onto the float collar.

The clip is labeled with an "L" on one side, and an "S" on the other, as viewed from the side facing away from the collar. The range of float cord diameters each clip position will clamp is listed below:

"L" Clip position: up to 0.35″

"S" Clip position: down to 0.28″

Use the clip position that holds the cord the tightest without distorting the clip. The cord should not slip when pulled moderately by hand.
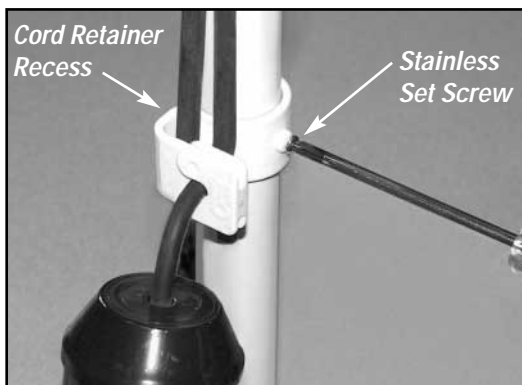

Attaching Float Collar

Step 3: Securing Float Collar to 1″ Schedule 40 PVC Pipe

Secure float collars in proper location, using stainless steel set screw provided in the kit. Tighten the set screw until float collar is firmly clamped.

Note: A cord retainer recess is built into the collar. The cords from lower floats can be tucked into the recess, keeping the cords from becoming tangled with floats.

Float Collar Adjustments

Adjusting Float Height

Float height can be adjusted by loosening the stainless steel set screw and simply sliding the float collar up or down the float stem.

Adjusting Float Cord Tether Length

Float cord tether length can be adjusted by removing the clip, adjusting the cord's position, and re-installing the clip.

Securing Float Collar to Float Stem