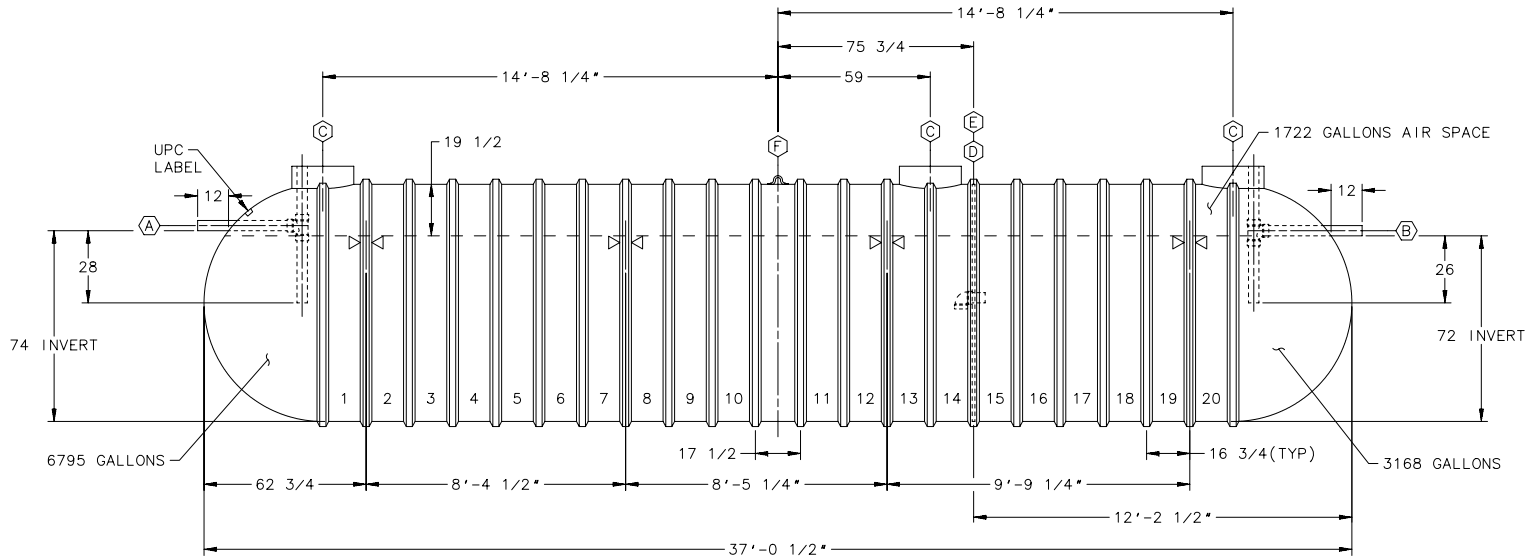


CROSS-OVER & BAFFLE DETAIL



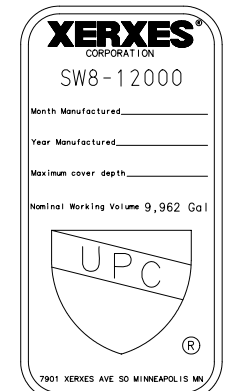
NOTE:

1 - UPC LABEL IS LAMINATED ONTO INLET SIDE OF TANK.

I hereby certify that this plan, specification or report was prepared by me or under my direct supervision and that I am a duly Registered Professional Engineer under the laws of the State of Minnesota

John R. Burwell

Date _____ Reg. No. 24679



(A)	4"DIA, 6"DIA OR 8"DIA SCH 40 PVC INLET PIPE WITH INTERNAL SANITARY TEE & PIPES
(B)	4"DIA, 6"DIA OR 8"DIA SCH 40 PVC OUTLET PIPE WITH INTERNAL SANITARY TEE & PIPES
(C)	RISER PIPE, FOR 24*(NOMINAL) ACCESS OPENING
(D)	FULL PLATE BAFFLE WITH 1-4 5/8" DIA HOLE (45 3/4" INVERT) & 4" DIA VENT HOLE
(E)	4"DIA SCH 40 PVC CROSS-OVER ELBOW & PIPE
(F)	LIFTING LUG
(X)	HOLD DOWN STRAP LOCATION

3	MOVE UPC LABEL	DAG	6-7-06
2	ADD ACCESS OPENING TO RIB 13/14 MOVE STRAP 13/14 TO 12/13	DAG	6-7-06
1	ADD UPC LABEL & CAPACITY DATA	DAG	4-26-06
XERXES CORPORATION 8" DIA SWT CAP. 12,000 GALLONS IAPMO			
DR: DAG	DATE: 4-4-06	TITLE:	REV:
CRK: J	DATE:	DR: SIBI	DR: NAREBY
STEP: J	DATE: 4-12-06	NO: D	627-770 03
SCALE: 1/2"=1'-0"	NEXT ASSY: -		SHT 1 OF 1